



Hinge and bore locations after *Sept 1, 2018*.

1 3/8" x Door Height	77 1/4" to 80"	81 1/4" to 84"	93 1/4 to 96"
Hinge Size	3 1/2"	3 1/2"	3 1/2"
First	7"	7"	7"
Second	36 1/4	38 1/4"	32"
Third	65 1/2"	69 1/2"	57"
Fourth			82"
Single bore from top	44"	48"	60"

1 3/4" x Door Height	77 1/4" to 80"	81 1/4" to 84"	93 1/4 to 96"
Hinge Size	4"	4"	4"
First	6 3/4"	6 3/4"	6 3/4"
Second	36"	38"	31 3/4"
Third	65 1/4"	69 1/4"	56 3/4"
Fourth			81 3/4"
Single bore from top	44"	48"	60"
Double bore from top	38 1/2"	42 1/2"	54 1/2"

Special Notes:

- All louver doors and all glass doors including inserts need a swing provided to process
- Radius top units, Arch top units, Dutch units and any units cut down more than 2" carry no standard spec locations and replacement orders will need to be accompanied with a machining sheet to process.